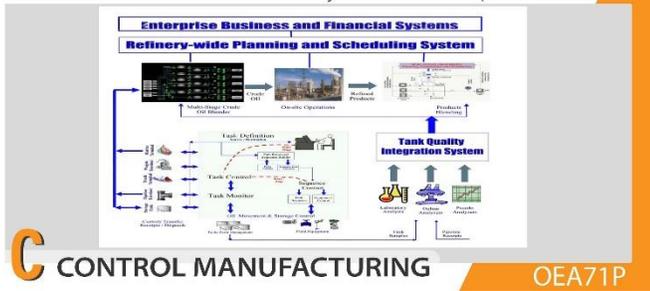




Strategic Management

Automation of Refinery Offsite Operations



Topic ID OEA71T
Title Strategic Management and Automation of Refinery Offsite Operations
Category C-Control Manufacturing
eLearning Level Basic

Introduction

Offsite operations involve receiving of crude oil, blending, terminal operations, raw crude storage tanks, product storage tanks, product blending, and order and dispatching of products. Different equipment participates in the efficient offsite operations. A refinery has various challenges in the context of offsite operations.

This topic will discuss onsite vs offsite operations, offsite operational activities, problems and challenges, integration of offsite and onsite operations, offsite operations and hydrocarbon management, ROI vs implementation for blending automation, cost and benefits of offsite automation, automation strategy for offsite operations, etc.

Onsite and Offsite Operations

Onsite operations involve the complete refining process. This means that after receiving crude oil, the onsite operation starts. This involves various processes like distillation, cracking, stripping, absorption, and much more. Then the final products are ready for delivery. Polymerization, separation, and many more processes are some of the onsite refinery operations. Offsite operations involve receiving of the crude oil and its blending and storage at terminals. After processing the product, terminal operation, product storage, and product blending are important offsite operations.

A huge amount of equipment is needed for various operations. Some types of equipment involved include piping, tanks, pumps, flow meters system, flow control system, piping, mixtures, and manual valves.

There are various challenges concerning offsite refinery operations. These are the terminal charges, losses that come from unavailability of the finished products, extra delivery of the products due to faulty/non-calibrated meters, variation in the

product purity, addition of environmental impurities to products, and issues arising from unavailability of the storage tanks.

There are many components concerning individual offsite operation. For example, blending of the products involves blending from ship to tank, blending from tank to tank, etc. Blending may be done manually or in batch operations. There may be rundown and open-loop/close-loop blending. Some of the challenges involved in blending are maintaining quality of product, delay in product delivery, minimizing frequency of blending, and overflow chances.

Summary

Like onsite operation, offsite operation has its own importance. Various components of these operations are described here. There are many issues/challenges concerning offsite operations. Equipment, implementation of automation, and other subjects are also described here. Challenges concerning terminal operations consist of improper feed / products preparation due to lack of tanks, demurrage charges, in-time billings, opportunity loss due to product unavailability, lack of proper scheduling of resources, failing to schedule product shipment, etc.

Options for eLearning This Topic

Mode of eLearning	Available?
Free Course	No
Refresher Course	Yes
Pick N Choose (Custom Curriculum)	Yes
Advanced Level Course	Yes
Structured MCOR Curriculum	Yes